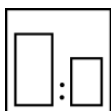


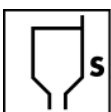
8-150 HS Hardener Standard

APPLICATION DATA



Mixing Ratio

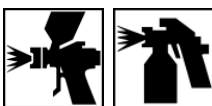
: 2:1 (HS ClearCoat: HS Hardener), 3:1 (Series 400/700: HS Hardener)



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : -
Pressure tank (sec) : -
Airless (sec) : -

(*) Shelf life: Depending on temperatures and humidity.
The tin should be closed immediately after use.



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

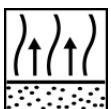
Spraying pressure (bar)

-
-
-
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: - / -



Flash-off (min)

: -



Drying time (min)

20°C : -
60°C Obj. : -



Potlife (min)

20°C : -

8-150 HS Hardener Standard



PRODUCT INFO

- Area of application** : See overview Hardening agents and Thinners.
- Chemical base** : Non-yellowing, highly durable isocyanate resin
- General qualities** : This hardener has a low viscosity and a high solid content meeting the VOC-requirements.
- Auxiliary materials** : 8-104, 8-214, Series 400, Series 700

Physical properties	Specific gravity (kg/l)	: 1.007
	Flash point	: Closed cup: 35°C (95°F)
	Vol.% solids	: 40
	Economy	: -
	Gloss	:
	Colour	: Clear.

- Substrates** : See info 8-104, 8-214 and Series 400/700.
- Undercoats** : See info 8-104, 8-214 and Series 400/700.
- Finishing materials** : See info 8-104, 8-214 and Series 400/700.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 1 (*)
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.