



# TECHNICAL DATA SHEET

## GMH BLACK

### PRODUCT DESCRIPTION

This is a fast drying nitrocellulose based lacquer specifically designed for automotive underbody detailing. It is also suitable as a guide coat prior to sanding of primers.

### PRODUCT AND ADDITIVES

- Concept GMH Black



### SUITABLE SUBSTRATES

- Previously painted Underbodies/Chassis in sound condition.
- Guide coat on Concept Primer range

### MIXING RATIO




- Supplied ready for use. No thinning required.

### SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none"><li>• Use 1.5 - 1.6 mm.</li><li>• Pressure at 300 – 400 kPa.</li></ul>	
-----------------------	--	--

## APPLICATION

- All surfaces must be thoroughly cleaned with Concept Wax & Grease Remover prior to application.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> <li>• 25 – 26 seconds B4 cup at 25°C.</li> </ul>	 25-26 Seconds
FLASH-OFF TIME:	<ul style="list-style-type: none"> <li>• 5 minutes between coats at 25°C.</li> </ul>	
DRYING:	<ul style="list-style-type: none"> <li>• 20 – 30 minutes at 25°C for a Dry Film Thickness of 10 – 15 Micron.</li> </ul>	

## TECHNICAL INFORMATION

<b>COLOUR:</b>	Black
<b>COVERAGE:</b>	4 m <sup>2</sup> /L @ 15 Micron Dry Film Thickness.
<b>PACKAGING:</b>	1LT, 4LT, 20LT, 200LT
<b>ITEM CODE:</b>	A06C/GMH
<b>SHELF LIFE:</b>	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

**REVISED: 1 December 2004**

**REPLACES ISSUE: 1 July 2003**