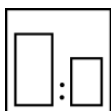


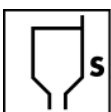
1-10 Washprimer Hardener

APPLICATION DATA



Mixing Ratio

: 1:1 (Washprimer:Hardener)



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : -
: Pressure tank (sec) : -
: Airless (sec) : -

-



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

-
-
-
-
-
-

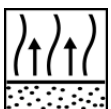
Spraying pressure (bar)

-
-
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: - / -



Flash-off (min)

: -



Drying time (min)

20°C : -
60°C Obj. : -



Potlife (min)

20°C : -

1-10 Washprimer Hardener



PRODUCT INFO

- Area of application** : Hardener for 1-15.
- Chemical base** : Phosphoric acid in mild solvents.
- General qualities** : In combination with Washprimer 1-15, for use as primer with etching and passivating properties.
- Auxiliary materials** : 1-15

Physical properties	Specific gravity (kg/l)	: 0.841
	Flash point	: Closed cup: 14°C (57.2°F)
	Vol.% solids	: 0
	Economy	: -
	Gloss	:
	Colour	: Clear.

- Substrates** : See info 1-15
- Undercoats** : 1-15
- Finishing materials** : See info 1-15
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).