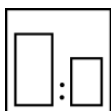


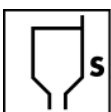
## Serie 500 BeroBase MM 577/588 Base Additive

### APPLICATION DATA



#### Mixing Ratio

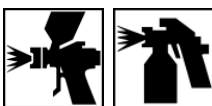
: 577 can be used 1:2 with thinner in the spray out area.



#### Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 15-17  
: Pressure tank (sec) : -  
: Airless (sec) : -

See next page, directions for use.



Gravity feed  
Suction feed  
Pressure tank  
Airless  
HVLP / LVLP  
HR

#### Nozzle diameter (mm)

1,3-1,5  
1,4-1,6  
-  
-  
1,3-1,5  
-

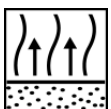
#### Spraying pressure (bar)

3,0-4,0  
3,5-4,5  
-  
-  
See Info Manufacturer  
See Info Manufacturer



#### Spray coats / Layer thickness (µm)

: 2-3 / 15-25



#### Flash-off (min)

: 10-15



#### Drying time (min)

20°C : 15-20  
60°C Obj. : -



#### Potlife (min)

20°C : -

## Serie 500 BeroBase MM 577/588 Base Additive



### PRODUCT INFO

- Area of application** : BeroBase MM577 and MM588 Base Additive are automatically processed in the metallic and pearl/mica recipes (ICRIS, Microfiche and Connex). The purpose is to create a homogeneous settling of the metallic particles. For the use of a self made formulation with metallic and pearl/mica mixing colour it is necessary to add the right amount of Base Additive (see manual).
- Chemical base** : Special physically drying binders.
- General qualities** : MM577 and MM588 Base Additive provide a good settling of the metallic and pearl/mica particles which creates a special optical effect.
- Auxiliary materials** : Series 500, 1-141/1-151/1-161, 1-104, 8-104, 47-14

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.924 to 0.939
	<b>Flash point</b>	: Closed cup: 23 to 23.5°C (73.4 to 74.3°F)
	<b>Vol.% solids</b>	: 23-17
	<b>Economy</b>	: 15 m <sup>2</sup> /L/20 µm
	<b>Gloss</b>	:
	<b>Colour</b>	: Transparent

- Substrates** : Non applicable.
- Undercoats** : n/a
- Finishing materials** : Non applicable.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.