



PLASTX 6

FILLER FOR PLASTICS

Description	<p>PLASTX 6 polyester filler is a flexible two component chemical paste used for the filling of scuffs and scratches in plastic parts.</p> <p>PLASTX 6 can be used as a finishing filler over cured PlastX A & B adhesives.</p>
Surface preparation and instructions for use	<p>PLASTX 6 polyester filler can be used on most plastics providing the following preparation is undertaken:-</p> <ul style="list-style-type: none">• Abrade the damaged area with P80 grit paper.• Degrease with Precleaner or panel prep such as PLASTX/1; and allow to dry.• Apply adhesion promoter such as PLASTX/2 and allow to dry – 30 mins air dry or 15mins at 60°C.
Health and Safety Statement	<p>FOR PROFESSIONAL USE ONLY. Read full instructions before use.</p> <p>IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at WWW.U-POL.COM.</p> <p>U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.</p>
Mixing Ratio	<p>100 parts by weight PLASTX 6 polyester filler, 2 parts by weight U-POL BPO hardener for polyester filler.</p> <p>The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occur where too little hardener is used.</p>
Pot life	Once mixed, 4 - 6 mins. at 20°C with 2% hardener.
Tools	Mixing board, filler knife, plastic or rubber spatula.
Drying Time	Sandable after 30 mins. at 20°C.
Over painting	<p>PLASTX 6 polyester filler can be over-painted with PLASTX aerosol paint system, most paint systems including 2K. Ideally a full system is recommended including primer.</p>
VOC Information	<p>The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre.</p> <p>The VOC content of this product in ready to use form is 100g/litre</p>

U-POL, 1 TOTTERIDGE LANE, WHETSTONE, LONDON, N20 0EY, UK
Home Sales T: +44(0)870 899 8200; F: +44(0)870 899 8211; E: sales@u-pol.com;
Export Sales T: +44(0)870 899 8200; F: +44(0)870 899 8299; E: exportsales@u-pol.com;
Technical T: +44(0)870 899 8310; F: +44(0)870 899 8351; E: technicaldepartment@u-pol.com;
WEBSITE : WWW.U-POL.COM