



S20600 – 2:1 WHITE SOLID COLOUR
S20601 – 2:1 ARCTIC WHITE SOLID COLOUR
S20602 & S20603 – 2:1 OFF WHITE SOLID COLOUR
S20610 – 2:1 BLACK SOLID COLOUR

FEATURES & BENEFITS	High solids two component acrylic coating. Can be applied undiluted or can be thinned up to 10% with S2040 range thinners. Has good flow with non-sag properties. Hardens rapidly to give high build, U.V. resistant coating. Excellent hiding power, gloss and long term durability. Can be air dried, low baked or I.R. cured. Easy to polish when cured.
HEALTH & SAFETY STATEMENT	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at WWW.U-POL.COM . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.
SURFACE PREPARATION	Step 1: Degrease with Precleaner or panel prep and allow to dry, e.g. S2000, S2001 or S2002. Step 2: Abrade the surface Original cured paint: Wet flat P800-1000 or Dry flat P600-800. Or alternatively use U-POL abrasive pads. Step 3: Degrease with System 20 Degreaser. Step 4: Remove all dust/dirt particles with U-POL Tack Cloth.
V.O.C. INFORMATION	These products are no longer compliant in relation to the 2007 VOC regulations for automotive refinishing within the EU. For industrial applications etc it can continue to be used where the installation complies with: PG6/33 (for wood coatings) PG6/23 (for coating of metals and plastics) The VOC content of S20600/S20601/S20602/S20603 is 375g/litre The VOC content of S20610 is 438g/litre Solids of colour base is 900g/litre for S20600/S20601/S20602/S20603 Solids of colour base is 572g/litre for S20610

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TECHNICAL INFORMATION

Mixing Ratio S20600 range : S2030 range	S20600 range : S2030 range 2:1
Spray gun	U-POL HVLP Gravity gun
Tip size	1.3mm to 1.4mm
Viscosity DIN 4/sec.	15 - 17
Air Pressure/Bar	<2
Coats	2 to 3 wet coats
Build/microns.	40 - 50
Flash Off/min.	5 - 10
Tack Free/min.	60
Through Dry Air/hours	12 - 14
Through Dry 60°C/min.	30
Through Dry I.R./min.	15
Pot-Life /hours	4 - 6

TEMPERATURE RANGE FOR USE OF SYSTEM 2030 HARDENERS

Temp °C	-5	0	5	10	15	20	25	30	35	40	+45
Hardener											
S2031											
S2030											
S2032											
S2033											

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