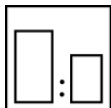


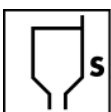
## 47-49 2K Matting Agent

### APPLICATION DATA



**Mixing Ratio**

: See Series 400, 700.



**Application viscosity**  
**DINCUP 4mm/20°C**

: Airspray (sec) : -  
: Pressure tank (sec) : -  
: Airless (sec) : -  
-



Gravity feed  
Suction feed  
Pressure tank  
Airless  
HVLP / LVLP  
HR

**Nozzle diameter (mm)**

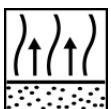
**Spraying pressure (bar)**

-  
-  
-  
-  
-  
See Info Manufacturer  
See Info Manufacturer



**Spray coats / Layer thickness**  
**(µm)**

: - / -



**Flash-off (min)**

: -



**Drying time (min)**

20°C : -  
60°C Obj. : -



**Potlife (min)**

20°C : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 47-49 2K Matting Agent



### PRODUCT INFO

- Area of application** : This product is specially developed for the adaptation of the degree of gloss of 2-pack finishes. The amount of matting agent to be added can be found in the paragraph "Gloss". After that, the mixture has to be mixed further with hardener, as described in the documentation of Serie 400 or Serie 700.
- Chemical base** : High-quality hydroxy acrylic resin with silicates.
- General qualities** : Matting Agent. Finish: Depends on added quantity and colour. Add Paste=Degree of gloss (60/60), 20%=50-70% (eggshell gloss), 30%=40-50% (satin gloss), 40%=0-10% (matt). Hint: If you want to use a matted clear coat, you can use 2K Clear Coat Matt.
- Auxiliary materials** : Series 400, Series 700

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 1.038
	<b>Flash point</b>	: Closed cup: 26°C (78.8°F)
	<b>Vol.% solids</b>	: 34
	<b>Economy</b>	: 9 m <sup>2</sup> /L/50 µm
	<b>Gloss</b>	:
	<b>Colour</b>	: Transparent

**Substrates** : See info Series 400/700

**Undercoats** : See info Series 400/700

**Finishing materials** : See info Series 400/700

**Cleaning the equipment** : 1-051 Gun Cleaner

**Storage life (years)** : min. 1  
(Under normal storage conditions and unopened tins).

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