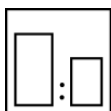


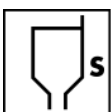
1-092 Colour Additive Orange

APPLICATION DATA



Mixing Ratio

: Depends on formula.



Application viscosity
DINCUP 4mm/20°C

: Airspray (sec) : -
Pressure tank (sec) : -
Airless (sec) : -

-



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

Spraying pressure (bar)

-

-

-

-

-

-

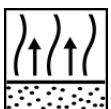
See Info Manufacturer

See Info Manufacturer



Spray coats / Layer thickness
(µm)

: - / -



Flash-off (min)

: -



Drying time (min)

20°C

: -

60°C Obj.

: -



Potlife (min)

20°C

: -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

1-092 Colour Additive Orange



PRODUCT INFO

- Area of application** : An additive for (mixing colours in) Basecoat Series 500 in order to make special colours (motors, etc.).
- Chemical base** : Solvents and special ink-concentrates.
- General qualities** : Strong concentrated ink-solution in different colours. The colour Additive acts as a thinner, it is not necessary to dilute the basecoat with 100%. The percentage of thinner that needs to be added, depends upon the percentage of colour additive being used. If for instance 20% Colour Additive is added in the formulation, then the mixture only has to be diluted with 60%. Application viscosity is 17 sec./Din cup 4/20°C (if necessary thin with Uni Thinner 1-151). Ready made serie 500 only storage in plastic paintcups.
- Auxiliary materials** : Series 500, 47-14, 47-55, 1-151

| | | |
|----------------------------|--------------------------------|-------------------------------|
| Physical properties | Specific gravity (kg/l) | : 0.921 |
| | Flash point | : Closed cup: 33.5°C (92.3°F) |
| | Vol.% solids | : 5 |
| | Economy | : 15 m ² /L/20 µm |
| | Gloss | : Matt |
| | Colour | : Orange. |

- Substrates** : See info Series 500.
- Undercoats** : See Info Series 500
- Finishing materials** : The use of Brilliant Clear 47-14 is strongly recommended because of its extra UV protection (the colour additive is sensitive for loss of colour).
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

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