



# 570P 2K PU PRIMER

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## Product Data

A two pack, polyurethane primer surfacer, for use under PPG Industries' polyurethane wood finishes.

- Good sanding and filling properties
- Very fast drying
- High solids
- Very good holdout

## Uses

Recommended as a primer surfacer on various wood based substrates.

Spray apply 110-165 microns Wet Film Thickness, to achieve 50-75 microns Dry Film Thickness.

Overcoat time is 6-24 hours, with sanding (360 grit).

Overcoat with 777HS, 269, 579, 555, 573, 575, 576.

## Colour Availability

White, Black

## Packaging

570P – 4L, 20L

570B Hardener – 1L, 4L

178B/570BS Hardener – 1L

## Substrate & Surface Preparation

Wood – Sand and dust down.

MDF – Sand faces with 150 grit, edges with 120 grit followed by 180 grit in the opposite direction.

Melamine/Laminate – Sand 180-240 grit. Dust down.

## Mixing Ratio

Mix 4L 570P with 1L 570B Hardener (normal/cool conditions)

Mix 4L 570P with 1L 178B/570BS Hardener (warmer conditions)

## Pot Life

With 570B: Once catalysed, pot life is up to 2 hours (@20C). This can be increased by 1 hour with additional thinning of 10% 140 reducer after 1 hour.

With 178B/570BS: Once catalysed, pot life is up to 6 hours (@20C).

## Thinning and Clean Up

Thin 10-30 % with 140 Ester Thinner.

Clean gun and equipment with 140 Ester Thinner.

## Application

Spray – conventional, airless.

## Drying

Rapid drying and can be sanded after 6 hours @21C. For optimum hold-out allow to dry overnight, then sand, before applying topcoat.

The use of 178B/570BS will extend recoating times to overnight cure.

## Theoretical Coverage

Approximately 8 sq. m/litre @ 50µm DFT (catalysed).

Practical coverage rates will be lower than theoretical and this must be taken into consideration when calculating costs.

## Safety Precautions

Read each component's material safety data sheet before use. Mixed material has hazards of each component. Safety precautions must be strictly followed during storage, handling and use.

## Health & Safety

Avoid breathing vapour. Use with adequate ventilation. High concentrations of vapour may cause headache or nausea, affect the nervous system and respiration.

Do not use in the presence of naked flame or other sources of ignition. Store away from heat.

Wear safety glasses/goggles, an air supplied respirator or hood and PVC or nitrile chemical handling gloves.

If spraying in a confined area, a positive pressure air respirator should be worn.

Store/dispose of residues in accordance with local body regulations.

## First Aid

If poisoning occurs, contact a doctor. The Poisons Information Centre may be of assistance – telephone 0800 POISON (NZ), 13-11-26 (Australia).

If swallowed, do NOT induce vomiting. Give a glass of water to drink and get medical attention urgently. If affected by vapour, get into fresh air immediately. If splashed into the eyes, flush them with copious quantities of clean water for 15 minutes and get urgent medical attention.

If splashed onto skin, wash with soap and water.

For further information, refer to the Material Safety Data Sheet for this product.

## CAUTION:

Improper use and handling of this product can be hazardous to health.

Do not use this product without first taking all appropriate safety measures to prevent property damage and injuries. These measures may include, without limitation: implementation of proper ventilation, use of proper lamps, wearing of proper protective clothing and masks, tenting and proper separation of application areas. Consult your supervisor. Proper ventilation and protective measures must be provided during application and drying to keep spray mists and vapour concentrations within safe limits and to protect against toxic hazards. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interiors and buildings.

This product is to be used by those knowledgeable about proper application methods. PPG Industries makes no recommendation about the types of safety measure that may need to be adopted because these depend on application environment and space, of which PPG Industries is unaware and over which it has no control.

If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use the product.

***This product is for professional use only. Not for residential use.***

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