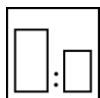
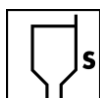


Blending Agent 5-099

APPLICATION DATA



Mixing ratio : Ready for use.
Note: **SHAKE BEFORE USE.**



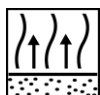
Application-
viscosity :



	Spray nozzle (mm)	Pressure (bar)
Gravity feed	1.3 – 1.4	3
Suction feed	1.4 – 1.6	3.5
HVLP/LVLP	1.3 – 1.4	See the manufacturer.
HR	1.3 – 1.4	See the manufacturer.



Spray coats/
Coat thickness : 1



Flash-off time : 2 - 5 min.



Drying : 20°C 60°C (obj.)
5 min. n.a.



Potlife : n.a.

Blending Agent 5-099

Field of application	: As a blending agent for Serie 500 Berobase. Apply one coat of 5-099 in the blending area.. Blend out Base colour accordingly.
General qualities the serie 500.	: 5-099 Blending Agent provide a smooth fade out of
Auxiliary materials	:
Physical properties	
Density	: 0,916 kg/L
Flashpoint	: >21°C
Vol.% solids	: 8%.
Gloss	: Semi gloss.
Substrates	: Properly scuffed and decreased OEM Clearcoats.
Undercoats	: Irrelevant.
Finishing materials	: Serie 500 BeroBase.
Cleaning the equipment	: 1-051
Colour	: Transparent.
Storage life (unopened tins).	: Under normal storage conditions for up to two years