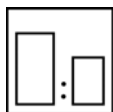


## Serie 900 WaterBase MM 900 - 999

### APPLICATION DATA



#### Mixing Ratio

- : Ready for use (\*\*).  
Own made formulas: add 10% Thinner 9-151/ 9-161.  
(\*\*) Topple packaging before use for 10 sec.  
Use the Paint pusher.



#### Application viscosity DINCUP 4mm/20°C

- : Airspray (sec) : -  
Pressure tank (sec) : -  
Airless (sec) : -

(\*) 1 dust coat followed by 2 wet on wet coats until object is covered. Metallic and mica colours: After drying apply a dropcoat at 1 bar air pressure.  
(\*\*) Ventury/ blow dry until matt at 30-35°C (see appendix 1)



Gravity feed  
Suction feed  
Pressure tank  
Airless  
HVLP  
HE

#### Nozzle diameter (mm)

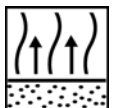
#### Spraying pressure (bar)

-	-
-	-
-	-
-	-
1,3	See Info Manufacturer
1,3	See Info Manufacturer



#### Spray coats / Layer thickness (µm)

- : (\*) / 15-20



#### Flash-off (min)

20°C : -



#### Drying time (min)

20°C : (\*\*\*)  
60°C Obj. : -



#### Potlife (min)

20°C : 6 months

## Serie 900 WaterBase MM 900 - 999



### PRODUCT INFO

- Area of application** : Waterbased base-coat layer in a clear-over-base system. Suitable for passenger cars, touring cars, trucks etc.
- Chemical base** : Acrylic dispersion.
- General qualities** : Waterbase Serie is a base-coat which has to be finished with a HS Clear Coat.
- Auxiliary materials** : 9-151/ 9-161

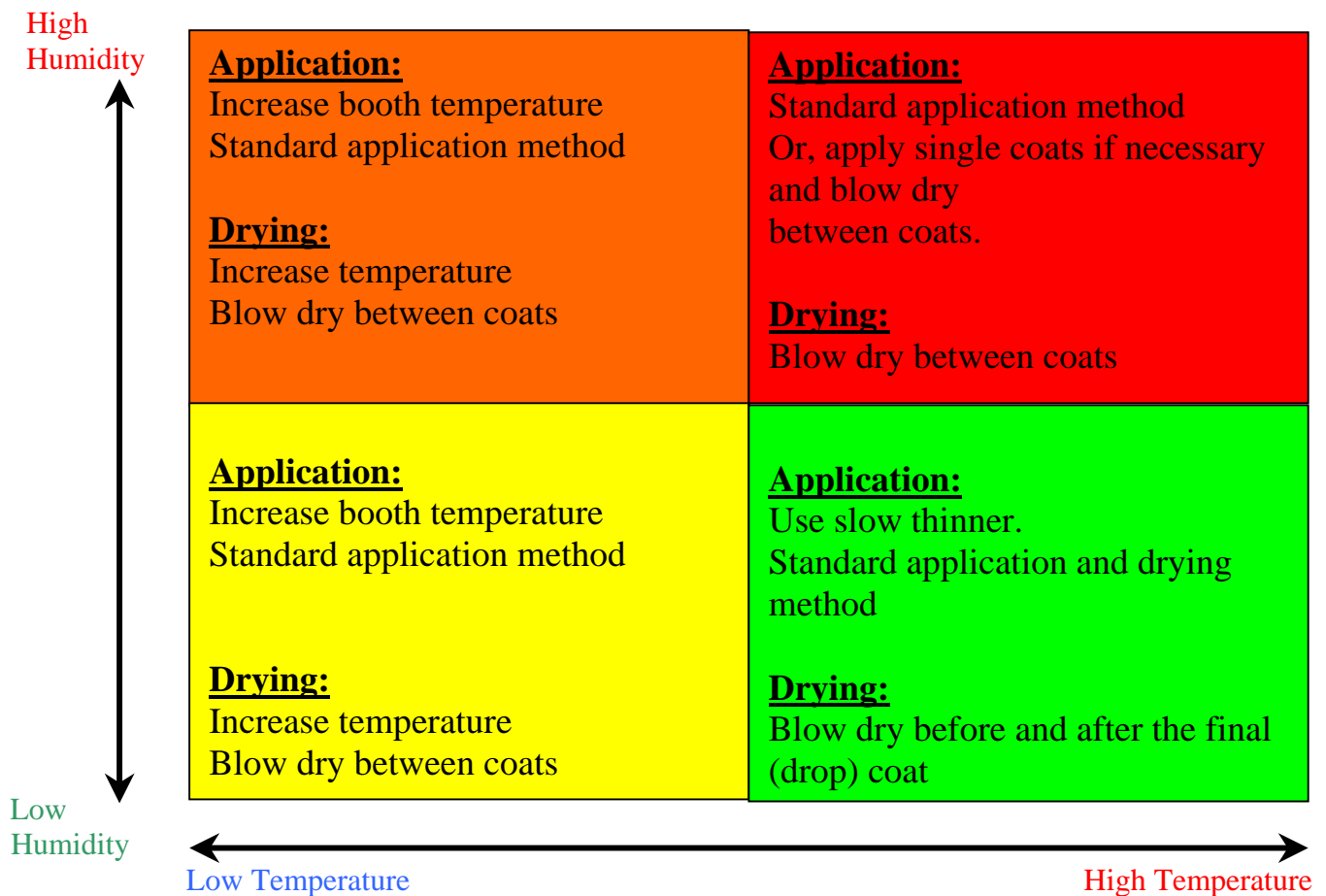
<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.992 to 1.103
	<b>Flash point</b>	: Closed cup: >61°C (>141.8°F)
	<b>Vol.% solids</b>	: 15-35
	<b>Economy</b>	: 15 m <sup>2</sup> /L/20 µm
	<b>Gloss</b>	:
	<b>Colour</b>	: Not available.

- Substrates** : See undercoats
- Undercoats** : 8-145, 8-149 (Sanding), 30-746
- Finishing materials** : 8-104, 8-204, 8-214, 8-314, 8-414
- Cleaning the equipment** : 9-852 WaterBase Gun Cleaner
- Storage life (years)** : min. 1- 2 (>5°C - <25°C) (see appendix 2)  
(Under normal storage conditions, constant temperature and unopened tins).

## APPENDIX 1

26/05/2010

APPLICATION AND DRYING CHART FOR DIFFERENT HUMIDITY AND TEMPERATURE.



## APPENDIX 2

25/01/2010

Topple packaging a few times before use.

Use the paint pusher.

### Storage life Serie 900 WaterBase MM 900 - 999

Under normal storage conditions, constant temperature and unopened packaging ( >5°C-<25°C)

900	
WaterBase	
MM	Storage life (years)
900	1½
901	1½
902	1½
903	2
905	2
906	1½
911	1½
912	1½
913	1½
913B	2
913C	2
913VC	2
913VF	1½
919	2
921	1½
922	1½
927	2
928	1½
929	2
937	2
938	1½
940	1½
942	1½
943	1
944	2
946	2
948	2
951	2
952	1½
953	2
954	2
955	2
956	2
957	1½
959	2
960	2
961	2
962	2
963	2
964	2
965	2
966	2
967	2
968	2
969	1½
971	2
972	2
974	2
973	2
977	1½
979	1½
999	2