

# Araldite<sup>®</sup> Super Strong 5 Minute Epoxy

## Description

Araldite<sup>®</sup> Super Strong is a clear, fast setting, two-part epoxy adhesive which provides a rigid durable bond to a wide range of surfaces.

## Product Information

Packaging	Size
Syringe	8mL
Syringe	24mL
Tube	35mL

## Uses

Araldite<sup>®</sup> Super Strong fixes a range of surfaces such as China, Metal, Glass, Leather<sup>l</sup>, Rubber<sup>l</sup>, Wood and most Plastics<sup>\*</sup>

## Features

- Versatile
- Sets in 5 Minutes
- Dries Clear
- Holds up to 150kg/cm<sup>2</sup>≈

≈Holds up to 150kg/cm<sup>2</sup> when fully cured on clean, abraded copper surface.

## Technical Details

Property	Typical Result
Technology	Epoxy
Colour	Dries Clear
Set Time	5 Minutes
Initial Bond Time	30 Minutes
Maximum Bond Time	After 16 hours <sup>^</sup>
Temperature Resistance	Up to 60°C <sup>#</sup>
<i>Indicative data only, not intended for preparation of specifications</i>	

## Surface Preparation

Abrade, clean and dry surfaces.

## Directions for Use

- **For Syringe:** Snap out cap from plunger and carefully cut the sealed tips at the end of the syringe nozzle. **For Tube:** Pierce each tube with spike found in the top of cap.
- Dispense equal parts of both liquids onto a clean disposable surface and mix both parts together thoroughly with spatula. The mixed glue will remain usable for 2-3 minutes at 20°C. Do not use plastic blister to mix product.
- Apply mixed glue to both surfaces of job, then bring together.
- Do not apply undue strain to bond for 30 minutes. Hold join in place using tapes or weights if necessary. Maximum strength reached after 16 hours.
- Place cap from plunger on nozzle for storage.

## Clean Up

Clean up uncured Araldite<sup>®</sup> with acetone.

## Storage

Store in a cool dry place.

## Limitations

- \*Will not bond PTFE, Polyethylene or Propylene plastics.
- #Bond will soften above 60°C but strength is restored when temperature returns to normal.
- ^Allow for longer bonding times in colder weather.
- <sup>l</sup>Pretest on leather and rubber to determine suitability.
- Product may discolour if exposed to UV.

Warnings, First Aid and Shipping Information  
*This information can be located on the product SDS found through our website – [www.selleys.com](http://www.selleys.com)*