

Araldite[®] Extra Time 60 Minutes Epoxy

Description

Araldite[®] Extra Time is a strong two-part epoxy which provides an extended working time of 60 minutes for complex or multi-assembly jobs.

Product Information

Packaging	Size
Tube	200mL

Uses

Araldite[®] Extra Time fixes a range of surfaces such as Wood, Metal, Masonry, China, Glass, Leather, Rubber[!] and most Plastics*

Features

- Versatile
- Sets in 60 minutes
- Holds up to 150kg/cm²≈
- Dries translucent

≈Holds up to 150kg/cm² when fully cured on clean, abraded steel surface.

Technical Details

Property	Typical Result
Technology	Epoxy
Set Time	60 minutes
Colour	Dries translucent
Initial Bond Time	6 - 8 hours
Maximum Bond Time	After 24 - 72 hours [^]
Temperature Resistance	Up to 80°C [#]
<i>Indicative data only, not intended for preparation of specifications</i>	

Surface Preparation

Abrade, clean and dry surfaces.

Directions for Use

- Pierce each tube with spike found in the top of cap.
- Dispense equal parts of both liquids onto a clean disposable surface and mix both parts together thoroughly with spatula. Leave for 5 minutes and mix again before applying. The mixed glue will remain usable for 1 hour at 20°C. Do not use plastic blister to mix product.
- Apply mixed glue to both surfaces of job, then bring together.
- Do not apply undue strain to bond for 6 – 8 hours. Hold join in place using tapes or weights if necessary. Maximum strength reached after 24 - 72 hours.
- Replace caps on the correct tubes to prevent cross contamination.

Clean Up

- Clean up uncured Araldite[®] with acetone.

Storage

Store in a cool dry place.

Limitations

- *Will not bond PTFE, Polyethylene or Propylene plastics.
- [#]Bond will soften above 80°C but strength is restored when temperature returns to normal.
- [^]Allow for longer bonding times in colder weather.
- [!]Pretest on leather and rubber to determine suitability.
- Product may discolour if exposed to UV.

Warnings, First Aid and Shipping Information

This information can be located on the product SDS found through our website – www.selleys.com