

## AQUATEC WB ENAMEL SPRAY GRADE SEMI GLOSS

TDS01-360

<b>DESCRIPTION</b>	High Quality Interior and Exterior water-based enamel coating. Formulated for professional spray application only. Contains a full anti-microbial package for hygienic interior surfaces.		
<b>TYPICAL USES</b>	Interior surfaces requiring a durable spray finish including plywood, skirtings, window frames, doors, kitchen, bathrooms. Exterior surfaces such as joinery.  Available in Semi-gloss.		
<b>PERFORMANCE</b>	Designed to be used in place of alkyd (Oil) based paints, to provide durable, hard wearing surfaces. Good blocking resistance. Non yellowing.		
<b>LIMITATIONS</b>	Do not apply if the air and surface temperature during application and drying is likely to fall below 10°C. Do not apply as a foot traffic surface. Open time is very short and this is typical of acrylic enamels.		
<b>TECHNICAL DATA</b>	Resin: Special Acrylic Solvent: Water Appearance: White Colour: White and Pastel Primer: See over. Durability: Excellent Thinning and Clean Up: Water Pack Size: 10 Litre VOC: 53 g/litre Vol Solids: 32 percent Touch Dry: 60 minutes @20°C Recoat Time: 2-4 Hours @20°C Number of Coats: 2 Theoretical Coverage: 10 m <sup>2</sup> /litre/coat Wet Film Thickness: 100 microns Dry Film Thickness: 32 microns		
<b>AVAILABLE FINISHES @60°C</b>	<b>Sheen</b> Semi Gloss 40-50%		
<b>SPREAD RATE</b>	10-12 - m <sup>2</sup> /litre/coat Practical spreading rates will vary depending on such factors as application method, ambient conditions and surface porosity and roughness.		
<b>PRODUCT CODES</b>	01-360.10		
<b>PRIMERS AND UNDERCOATS</b>	<b>Substrate</b>	<b>Primer / Undercoat</b>	<b>Technical Data Sheet</b>
	Plasterboard Timber Joinery	TRUEPREP DRYWALL SEALER	See TDS05-675
	Timber Joinery	TRUEPREP MULTIPRIME	See TDS05-100
	Timber	TRUEPREP ACRYLIC PRIMER UNDERCOAT	See TDS05-155
	Fibre Board	TRUEPREP QD WOOD PRIMER 10L	See TDS05-320

## **SURFACE PREPARATION Plasterboard-Previously Painted Good**

Treat and kill any areas of mould or fungal infestation. When fully killed clean the surface with Liquid sugar soap then rinse off any residual cleaner with clean water to remove all residual chemicals. Allow to dry.

Thoroughly scrape and sand to remove all loose and flaking paint. Sand remaining flaking paint to a feathered edge, taking care not to fur up the underlying plasterboard surface. Spot prime any bare substrate.

Fill all cracks or holes with TRUEPREP STOP-IT FILLER, or suitable stopping compound for larger repairs. Once dry sand smooth. Pole sand P240 all remaining surfaces and dust down.

Seal all repaired areas and any areas of bare substrate with the manufactures recommended sealer/ undercoat.

If there are any signs of water-staining that is visible on the walls or ceilings. We would recommend to seal that entire surface with TRUEPREP MULTIPURPOSE ALKYD PRIMER UNDERCOAT or TRUEPREP MULTIPRIME. Contact to Cotec Technical if in doubt.

### **Timber Dressed -New Unpainted PAINTING**

All surface contaminants must be removed leaving the surface clean of dirt, grease and any other form of contamination. Ensure the timber is dry and has a moisture content of less than 15% before application.

Exterior: Any sharp edges on exterior surfaces should be arised (rounded) prior to sanding to ensure adequate film builds can be achieved.

Sand all surfaces to be painted to an even flat smooth finish to provide a good key for the primer paint. Dust down and wipe with a damp cloth or tac rag to remove all dust. Take care to clean out corners. Allow to dry.

Inspect the substrate after applying first primer coat to ensure there is no surface defects that require repair prior to applying subsequent coat. Fill any minor defects using TRUEPREP STOP-IT Filler, or EPOTEC EPOXY 1:1 Fairing after primer coat is dry. Sand smooth and dust down prior to applying the next coat.

If required, apply appropriate flexible paintable sealant, to gaps between skirting boards, framing and scotia's.

### **Timber Joinery-New Unpainted**

Interior: Fill nail holes and small cracks with a suitable wood filler. Dry and sand along the grain with a fine sandpaper, to "open" the surface of the timber. Ensure all sanding dust is thoroughly removed by vacuuming, then wipe surface with a tac cloth or blow down and use duster brush to remove all dust.

Exterior: All surfaces must be clean, and free from dirt, grease, and any other surface contaminant.

Inspect the substrate prior to applying any coating system to ensure there is no contamination present and no surface defects exists. Fill as required to provide a uniform surface. Sand the surface to remove contaminants and provide a mechanical key for topcoats.

Wipe surface with a tac cloth or blow down and use duster brush to remove all dust.

## **COATING TECHNOLOGIES LIMITED**

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**Timber Joinery-Previously Painted Good**

Moss or Mould Infestation: Cleaning for all interior and exterior procedures

Interior Uses: If any areas of moss or mould infestation exist, then treat them with a form of moss & mould killer solution. In areas that has signs of mould infestation, it can be removed with a wipe of concentrated moss and mould killer solution on a damp cloth.

Exterior Uses: If any areas of moss or mould infestation exist, treat them with our Trueprep Green Kill as per our TDS. Apply by flood coating to the surface and allow a minimum of 48 hours and preferably a week for sterilization before scrubbing or water-blasting for removal of the detritus. For heavy infestations, an additional application may be needed.

Cleaning Process: Cleaning for all interior and exterior procedures

Interior Uses: Liquid sugar soap or similar cleaner is a good method for cleaning all contaminates of the existing substrate. The surface will need to be thoroughly cleaned down to remove any residue left.

Exterior Uses: All surfaces must be clean, and free from dirt, grease, and any other surface contaminant. Clean with TRUEPREP SURFACE CLEAN - A powerful water based, biodegradable, degreaser. Formulated to remove grease and other contaminants from painted and other surfaces. Refer to the TDS for all general information and application.

Allow to scrape and sand all flaking paint. Thoroughly scrape and sand to remove all loose and flaking paint and to provide a key for topcoats.

Ensure all flaked paint has been thoroughly sanded to a feathered edge. Allow to sand any sharp edges to give a rounded edge for better adhesion. Remove all sanding dust.

Allow to spot prime all bare areas apply one full coat of primer to help bind the existing coating.

Fill all nail holes and gaps with TRUEPREP Stop-It Filler or EPOTEC 1:1 EPOXY FILLER applied in accordance with manufacturer’s instructions. Spot prime filled areas (after fully dry) with the specified Primer again.

The applicator takes responsibility for all surfaces being suitably prepared prior to commencement of paint work.

**Key Notes:**

**Lead Paint - Lead Test Kits**

It's not possible to tell lead-based paints by their appearance, but there is a simple test that can detect whether the paint is a health risk. If a building was built in the 1980s or earlier, it is best to presume that it has been painted with lead-based paint.

<https://www.worksafe.govt.nz/topic-and-industry/hazardous-substances/guidance/substances/managing-lead-based-paint/>

**Delamination**

Paint delamination is the separation of one coating from another – inter-coat adhesion failure, or the separation of the coating from the substrate. This can be tested through adhesion testing.

**Adhesion Testing**

Clean an area of suspect coating. Apply a strip of adhesive tape ensuring there is firm contact by rubbing with your fingernail. Rapidly pull off the tape at 90° to the surface. The tacky side of the tape for any detached paint filings. If there is no paint on the tape the substrate is suitable for paint and preparation can proceed through to the next stage. Where paint flakes have come away, thorough sanding and/or stripping will be required. Feather all edges of poorly adhering paint areas and immediately treat with the first coat of the specification to prevent 'edge curl' with subsequent weathering.

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**THINNING** Not usually required. If desired use Cotec Spray thinners.

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**ENVIRONMENTAL** This formulation uses the latest technology with low toxicity, ensuring environmental issues are not compromised. DO NOT POUR paint or wash down storm water or water courses. ALWAYS dispose of in accordance with local Government regulations. Soak up spills with absorbent material and dispose of properly. If spraying use suitable respiratory protection. Refer to the MATERIAL SAFETY DATA SHEET

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