



TECHNICAL DATA SHEET

SmartLine 1K OEM Repair Primer

Description - SmartLine 1K OEM Repair Primer is a chromate free 1K epoxy modified PVB etch and primer in one. It is characterised by its excellent adhesion properties over a wide range of metal substrates in a sound condition. Available is a range of colours in a pre-pack aerosol.

Properties - Very fast drying, Chromate free, two in one (etch and primer) range of colours matching OEM E-Coat colours.

Substrates

- Mild Steel
- Aluminium
- Stainless Steel 316
- Galvanised Steel, Zincalume, Zinccanoeal
- Glass Reinforced Polyester (GRP & general types of fibreglass parts)
- Sound existing painted surfaces

Substrate Preparation - All surfaces must be thoroughly sanded and cleaned with a quality wax & grease remover prior to application.

Product Preparation - Shake aerosol for 2-3 minutes before use. Apply 2-3 even coats with a flash off between coats of 3-5 minutes. DFT of 40-50um is recommended.

Safety - For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and safety data sheet (SDS) precautions.