

TDS TECHNICAL DATA SHEET

TECHNICAL DATA SHEET GAP 30 - "Light" polyester putty 1.5kg + hardener

PRODUCT DESCRIPTION

GAP 30 is a 2-component middle viscous filling putty based on polyester resins. It is supplied at 30% reduces density. In this way it combines the excellent sandability properties, with an absolutely compact surface. GAP 30's inherent properties of good adhesion to a variety of substrates such as steel, E-coat, galvanized steel, glass fibre reinforced plastics (GFK) and wood, as well as its excellent sandability after a short drying time, make it suitable for a wide range of applications.

<u>Colour shade</u> Green

Mixing ratio 100:2

<u>Hardener</u> GAP 51 hardener

<u>Pot</u> life 4 – 5 min.

Dry Object temp. 20°C: sandable after 15 – 20 min.

Object temp. 60°C: sandable after approx. 5 - 10 min.

VOC regulation

EU limiting value for the product (cat. B/b): 250 g/l This product contains max. 5g/l VOC (0.04 lbs/gal)

APPLICATION

Apply over +10°C and at max. 80% relative air humidity

SPECIAL REMARKS

The substrate must be clean, dry and free of grease. Slightly sand surfaces! Remove old layers of paint or primer, which are not adhesive or fully dry. Do not apply on thermoplastic or acid-containing coats (washprimer). Mix well GAP 30 and GAP 51 hardener.

VbF: hazardous materials ordinance:

GAP 30 n/a inflammable, Xn contains styrene

Hardener n/a Xi irritating, oxidizing, contains benzoyl peroxide

Storage

18 months

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar Europe cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the tapes suitability for their own applications.

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