



Product Guide

2024

Description

230-9909/2 is a two-component general purpose, Black Primer for flat parts and profiles. This basecoat exhibits good hiding power (also sharp edges), good vertical holds out when applied with fixed guns and excellent sanding properties.

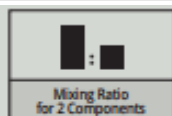
Link Products:		Curing Time: Coats:1 to 3 Drying Times:20 Degrees Dry for Stacking :8 Hours Dry for Sanding: 12 HS Over coating: 50’ TO 4h Max Touch Dry: 35 minutes. Pot life:1 Hours Colour: White
810-05	Polyurethane Primer Hardener	
922-03/922-05	Polyurethane Thinner	
Mixing Ratio:		
2:1	Thin 10-30%	

Points to note:

Elasticity of 230-9033/2 is high but not capable of coping with exaggerated movements of the substrate which may occur when using plywood obtained from softwood specie's.

Tintable with 241 Range up to 4%.

Recommended sanding with P400/500.



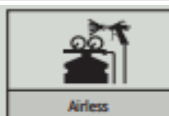
Mixing Ratio
for 2 Components

2:1 with 810-5
+10-30% 922-03/05



Gravity-fed Spraygun

Set up/air Pressure
1.6-1.8mm 2 Bar



Airless

Set up/air Pressure
06 or 09 Tip 90-120psi



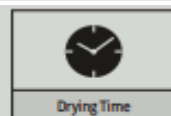
Number of Spraycoats

Apply 1 to 3 coats



Flash Off

Flash for 50mins
@20°C after each coat



Drying Time

12 hrs
Before Sanding @20°C

SOM 7.2M2/L RFU