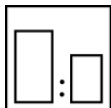


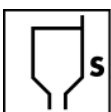
1-75 Epoxy Primer Beige

APPLICATION DATA



Mixing Ratio

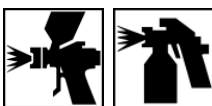
: In volume: 2:1 (Primer: Hardener 1-70), add 0-20% Thinner.



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 17-19
Pressure tank (sec) : 17-19
Airless (sec) : 30-40

(*) Wet-in-Wet: 15-17 sec. Flash-off: For wet-in-wet 45 minutes.



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

1,6-1,8
1,6-1,8
1,1-1,4
0,009-0,011"/40°
1,3-1,5
1,3-1,8

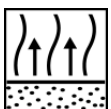
Spraying pressure (bar)

3,5-4,5
3,5-4,5
3,5-4,0
160-200
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: 1-4 / 50-200



Flash-off (min)

: 10-20 (*)



Drying time (min)

20°C : 16h
60°C Obj. : 1h



Potlife (min)

20°C : 24h

1-75 Epoxy Primer Beige



PRODUCT INFO

- Area of application** : Passenger cars, commercial vehicles.
- Chemical base** : Epoxy resins and a hardener based on polyamino-amide.
- General qualities** : Epoxy Primer is a high-filling Primer with good resistance to chemicals. Easy to spray. Can be sanded both wet and dry. Wet-in-wet application is possible. Due to the large variety of aluminium parts, first contact supplier. Drying: With 50 mm coat thickness. At higher thickness: do not force-dry!
- Auxiliary materials** : 1-70, 1-7040, 1-141 / 1-151 / 1-161

Physical properties	Specific gravity (kg/l)	: 1.535
	Flash point	: Closed cup: 19.5°C (67.1°F)
	Vol.% solids	: 50
	Economy	: 9 m ² /L/50 µm
	Gloss	: Matt
	Colour	: Beige.

- Substrates** : Cured and sanded old coatings or undercoats in the mentioned systems on: - metal (steel-zinc-aluminium), - sanded polyester.
- Undercoats** : -
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.