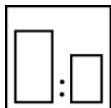


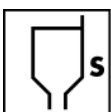
1-60 1K Plastic Primer

APPLICATION DATA



Mixing Ratio

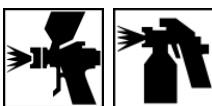
: Non applicabile.



Application viscosity
DINCUP 4mm/20°C

: Airspray (sec) : -
: Pressure tank (sec) : -
: Airless (sec) : -

Ready for use. Don't add Thinner.



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

1,2-1,4
1,4-1,6
-
-
1,3
-

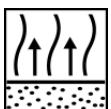
Spraying pressure (bar)

3,0-4,0
3,0-4,0
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness
(µm)

: 1 / 5



Flash-off (min)

: -



Drying time (min)

20°C : 20-2h
60°C Obj. : -



Potlife (min)

20°C : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

1-60 1K Plastic Primer



PRODUCT INFO

- Area of application** : For plastic parts used in the motor vehicle industry.
- Chemical base** : Special resins.
- General qualities** : An adhesive primer on most plastics. Do not use over Polyethylen or Polystrene.
- Auxiliary materials** : -

Physical properties	Specific gravity (kg/l)	: 0.876
	Flash point	: Closed cup: 24°C (75.2°F)
	Vol.% solids	: 4
	Economy	: 8 m ² /L/5 µm
	Gloss	: Matt
	Colour	: Clear.

- Substrates** : Suitable for plastic substrates such as: PP Polypropylene (test Always), ABS Acrylonitrile Butadiene Styrene, PC Polycarbonate, PA Polyamide (nylon), EPDM Ethylene Propylene Diene Mixed Polymer, PUR Polyurethane.
- Undercoats** : -
- Finishing materials** : All our finishes. If necessary in combination with 10-30% 2K Flexing Agent (never add 2K Flexing Agent to Serie 500). As described in preparation system.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

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