

Technical Information Sheet

Valspar bv Zuiveringweg 89 8243 PE Lelystad The Netherlands tel: +31 (0)320 292200 fax: +31 (0)320 292201 www.de-beer.com

1-165 Spot Repair Primer

APPLICATION DATA



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Non applicabile.



Application viscosity		
DINCUP 4mm/20°C		

Airspray (sec)	:	-
Pressure tank (sec)	:	-
Airless (sec)	:	-

Ready for use. Shake well before use!



	Nozzle diameter (mm)
Gravity feed	-
Suction feed	-
Pressure tank	-
Airless	-
HVLP / LVLP	-
HE	-

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See Info Manufacterer

Spraying pressure (bar)



(µm)

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Flash-off (min)		:	1-2
Drying time (min)	20°C 60°C Obj.	:	5
Potlife (min)	20°C	:	-



Spray coats / Layer thickness

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.



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Area of application) :	Car refinish
Chemical base	:	Special acrylic resins.
General qualities	:	Has good adhesion on bare metal and sanded through edges. Can be resprayed without sanding.
Auxiliary materials	:	-

Physical properties	Specific gravity (kg/l)	: 0.761
	Flash point	: Closed cup: <-18°C (<-0.4°F)
	Vol.% solids	: 9
	Economy	: 5 m²/L/5 μm
	Gloss	: Matt
	Colour	: Grey.
Substrates	: Make sure that the area has been degreased properly, sanded through edges.	
Undercoats	: -	
Finishing materials	E Series 400/700, 500 or 900	
Cleaning the equipment	: _	
Storage life (years)	: min. 2	
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(Under normal storage conditions and unopened tins).

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