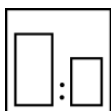
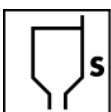


1-15 Washprimer

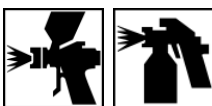
APPLICATION DATA



Mixing Ratio : 1:1 with 1-10



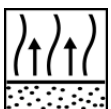
Application viscosity : Airspray (sec) : 18-20
DINCUP 4mm/20°C : Pressure tank (sec) : 18-20
: Airless (sec) : -



	<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar)</u>
Gravity feed	1,3-1,5	3,5-4,5
Suction feed	1,6-1,8	3,5-4,5
Pressure tank	1,0-1,4	4,5-5,5
Airless	0,009"/65°	140-160
HVLP / LVLP	1,3-1,5	See Info Manufacturer
HR	-	See Info Manufacturer



Spray coats / Layer thickness (µm) : 1-2 / 10-20



Flash-off (min) : 5-10



Drying time (min) : 20°C : 10-15
: 60°C Obj. : 5-10



Potlife (min) : 20°C : 16h-18h

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

1-15 Washprimer



PRODUCT INFO

- Area of application** : Passenger cars.
- Chemical base** : Polyvinylbutyral, special resins, chromatefree antirust pigments and Mild solvents.
- General qualities** : Washprimer is a primer with etching and passivating properties. Do not apply under polyester (spraying) putty or on thermoplastic (TPA) coats. If you are not sure about the type of aluminium, always use Wash Primer CH. Do not use Washprimer as a shopprimer. Never put an unfinished car with Wash Primer in a humid environment. Best result will be obtained if fresh material is mixed in the morning and in the afternoon, in glass or plastic pots.
- Auxiliary materials** : 1-10

Physical properties	Specific gravity (kg/l)	: 1.099
	Flash point	: Closed cup: 16°C (60.8°F)
	Vol.% solids	: 20
	Economy	: 10 m ² /L/20 µm
	Gloss	: Matt
	Colour	: Beige.

Substrates : Cured old coatings, galvanized steel and most types of Aluminium.

Undercoats : -

Finishing materials : All 2K Surfacer, except Epoxy Primer. Series 200.

Cleaning the equipment : 1-051 Gun Cleaner

Storage life (years) : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.