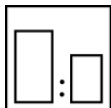


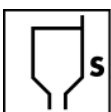
## 8-104 HS Clear Coat

### APPLICATION DATA



#### Mixing Ratio

: 2:1 with 8-130/8-140/8-150/8-160



#### Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 16-18  
Pressure tank (sec) : 16-18  
Airless (sec) : -

**Add Thinner, If necessary.**

**Pay attention: HS Hardener Very Fast: Only for the upright parts.**



Gravity feed  
Suction feed  
Pressure tank  
Airless  
HVLP / LVLP  
HR

#### Nozzle diameter (mm)

1,3-1,4  
1,4-1,6  
0,85-1,2  
0.007-0.009"/40°  
1,3-1,4  
-

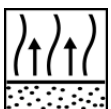
#### Spraying pressure (bar)

3,0-4,0  
3,5-4,5  
4,0-5,0  
160-200  
See Info Manufacturer  
See Info Manufacturer



#### Spray coats / Layer thickness (µm)

: 1,5-2 / 50-60



#### Flash-off (min)

: 5-10



#### Drying time (min)

20°C : 5h-12h  
60°C Obj. : 20-40



#### Potlife (min)

20°C : 20-3h

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 8-104 HS Clear Coat



### PRODUCT INFO

- Area of application** : HS Clear Coat is for application as a clear top coat over serie 500 and Series 900. Suitable for passenger cars.
- Chemical base** : Clear polyurethane finish based on low viscous hydroxyacrylic resins.
- General qualities** : High Solid Clear is a non-yellowing high-gloss finish and is very easy to use. Air-drying and force-drying.
- Auxiliary materials** : 8-130/8-140/8-150/8-160, 1-141/1-151/1-161, 1-060/1-065, 47-39 for special purposes, 47-91

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.998
	<b>Flash point</b>	: Closed cup: 30°C (86°F)
	<b>Vol.% solids</b>	: 50
	<b>Economy</b>	: 10 m <sup>2</sup> /L/50 µm
	<b>Gloss</b>	: High gloss
	<b>Colour</b>	: Clear.

- Substrates** : Series 500 and the Waterbase serie.
- Undercoats** : Non applicabile.
- Finishing materials** : n/a
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).

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