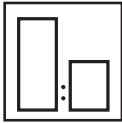


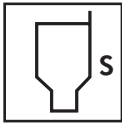
APPLICATION DATA



Mixing Ratio

: 4 Parts 1-404 Air Dry Clear Coat
1 Part 47-440 / 47-460 Air Dry Hardeners
0-5% Uni Thinner 1-141 / 1-151 / 1-161 / 1-171

As needed: 5% vol 47-39 2K Elastic may be used on flexible surfaces



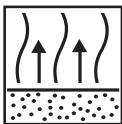
RTS (Ready to Spray)
Viscosity
@ 20°C/70°F
DIN Cup 4 mm

: Less than 15 seconds



Gravity feed
Suction feed
HVLP

Spraygun Type	Nozzle Diameter	Air Pressure
Gravity Feed	1.3 - 1.4	25-27 psi (1.7 - 1.9 bar)
HVLP / LVLP	1.3 - 1.4	inlet air 30 psi (2.0 bar)



Flash-off

: No flash between coats, apply two full wet coats



Film Thickness

: 1.8 - 2.2 mils (46-56 µm) 2 full coats



Drying
(Polish Times)

: 25°C / 77°F
10 minutes - Out of Dust

30 minutes - Nib sand & buff
Please note: Dry times may vary due to temperature, humidity, film thickness and airflow.



Potlife (min) @
25°C/77°F

: Sprayable: 60 minutes with Uni-Thinners



AIR DRY CLEAR COAT

1-404

- Field of application : For application over 500 Series BeroBase and 900 Series Waterbase.
High quality production clear coat. Suitable for passenger cars.
- Chemical basis : Polyurethane finish based on rapid cure hydroxy acrylic resin technology.
- General qualities : Rapidly drying Air Dry Clear Coat which does not require a flash time between coats;
wet on wet application. Offers a fantastic appearance with superior flow and leveling.
- Auxiliary materials : 47-440 /47-460 Air Dry Hardeners
1-141 / 1-151 / 1-161 / 1-171 Uni Thinners
47-39 2K Elastic

Physical properties

RTS REGULATORY DATA:	4:1:0-5%	
	(Uni Thinner Line)	
	LBS./GAL	g/L
Actual VOC	3.3 Max.	400 Max.
Regulatory VOC (less water and exempt solvents)	4.2 Max.	500 Max.
Density	7 - 9	840 - 1080
	WT.%	VOL.%
Total Volatile Content	60 - 70	65 - 75
Water Content	0	0
Exempt Compound Content	20 - 30	20 - 30
Coating Category	Clearcoat	

- Gloss : High gloss
- Substrates : 500 Series BeroBase and 900 Series Waterbase (as described in the
preparation system)
Degreased and sanded OEM or 2K finishes
- Cleaning the Equipment : Per local regulations
- Colour : Clear
- Storage life : Under normal storage conditions (50 - 90°F/10 - 30°C) up to two years