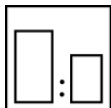


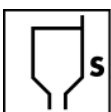
1-204 MS Clear Coat

APPLICATION DATA



Mixing Ratio

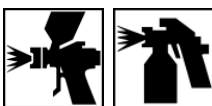
: 2:1 with MS Hardeners.



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 17-19
: Pressure tank (sec) : -
: Airless (sec) : -

Add, if necessary, 5 - 10% Thinner.



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

1,3-1,5
1,4-1,6
0,85-1,2
-
1,3-1,4
-

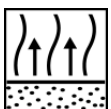
Spraying pressure (bar)

3,5-4,5
3,5-4,5
3,5-4,5
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: 2 / 50-60



Flash-off (min)

: 8-10



Drying time (min)

20°C : 8h
60°C Obj. : 30



Potlife (min)

20°C : 4h

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

1-204 MS Clear Coat



PRODUCT INFO

- Area of application** : For application as a clear top coat over 500 Series. Suitable for passenger cars.
- Chemical base** : Clear polyurethane varnish based on highly resistant hydroxy acrylate resins.
- General qualities** : MS Clear Coat is a non-yellowing high-gloss finishing finish, very easy to use. Air-drying and force-drying.
- Auxiliary materials** : 47-35/47-55/47-65, 1-141/1-151/1-161, 1-060/1-065, 47-39, 47-91

Physical properties	Specific gravity (kg/l)	: 0.964
	Flash point	: Closed cup: 29°C (84.2°F)
	Vol.% solids	: 43
	Economy	: 10 m ² /L/50 µm
	Gloss	: High gloss
	Colour	: Clear.

- Substrates** : Series 500. Sanded and degreased old layers.
- Undercoats** : n/a
- Finishing materials** : n/a
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.