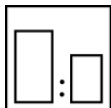


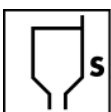
## 1-094 Colour Addive Yellow

### APPLICATION DATA



**Mixing Ratio**

: Depends on formula.



**Application viscosity**  
**DINCUP 4mm/20°C**

: Airspray (sec) : -  
: Pressure tank (sec) : -  
: Airless (sec) : -

-



Gravity feed  
Suction feed  
Pressure tank  
Airless  
HVLP / LVLP  
HR

**Nozzle diameter (mm)**

**Spraying pressure (bar)**

-

-

-

-

-

-

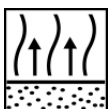
See Info Manufacturer

See Info Manufacturer



**Spray coats / Layer thickness**  
**(µm)**

: - / -



**Flash-off (min)**

: -



**Drying time (min)**

**20°C**

: -

**60°C Obj.**

: -



**Potlife (min)**

**20°C**

: -

## 1-094 Colour Addive Yellow



### PRODUCT INFO

- Area of application** : An additive for (mixing colours in) Basecoat Series 500 in order to make special colours (motors, etc.).
- Chemical base** : Solvents and special ink-concentrates.
- General qualities** : Strong concentrated ink-solution in different colours. The colour Additive acts as a thinner, it is not necessary to dilute the basecoat with 100%. The percentage of thinner that needs to be added, depends upon the percentage of colour additive being used. If for instance 20% Colour Additive is added in the formulation, then the mixture only has to be diluted with 60%. Application viscosity is 17 sec./Din cup 4/20°C (if necessary thin with Uni Thinner 1-151). Ready made serie 500 only storage in plastic paintcups.
- Auxiliary materials** : Series 500, 47-14, 47-55, 1-151

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.919
	<b>Flash point</b>	: Closed cup: 33.5°C (92.3°F)
	<b>Vol.% solids</b>	: 5
	<b>Economy</b>	: 15 m <sup>2</sup> /L/20 µm
	<b>Gloss</b>	: Matt
	<b>Colour</b>	: Yellow.

- Substrates** : See info Series 500.
- Undercoats** : See Info Series 500
- Finishing materials** : The use of Brilliant Clear 47-14 is strongly recommended because of its extra UV protection (the colour additive is sensitive for loss of colour).
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.