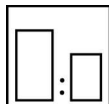


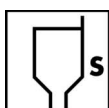
## 1-091/.../1-097 Colour Additive

### APPLICATION DATA



#### Mixing Ratio

: See information motorcycle colours in ICRIS.



#### Application viscosity

DINCUP 4mm/20°C(70°F)

: Airspray (sec) : -

Pressure tank (sec) : -

Airless (sec) : -

(\*) NOTE: mixed colours have a limited potlife.  
Always use either plastic or glass packaging.



Gravity feed

Suction feed

Pressure tank

Airless

HVLP

HE

#### Nozzle diameter (mm)

-

-

-

-

-

-

#### Spraying pressure (bar/psi)

-

-

-

-

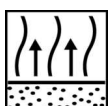
See Info Manufacturer

See Info Manufacturer



#### Spray coats / Layer thickness

: - / -



#### Flash-off (min)

20°C/70°F : -



#### Drying time (min)

20°C/70°F : -

60°C/140°F : -

Obj.



#### Potlife (min)

20°C/70°F : (\*)

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

## 1-091/.../1-097 Colour Additive



### PRODUCT INFO

- Area of application** : An additive for (mixing colours in) Basecoat Series 500 in order to make special colours (motors, etc.).
- Chemical base** : Solvents and special ink-concentrates.
- General qualities** : Strong concentrated ink-solution in different colours. The colour Additive acts as a thinner, it is not necessary to dilute the basecoat with 100%. The percentage of thinner that needs to be added, depends upon the percentage of colour additive being used. If for instance 20% Colour Additive is added in the formulation, then the mixture only has to be diluted with 60%. Application viscosity is 17 sec./Din cup 4/20°C (if necessary thin with Uni Thinner 1-151). Ready made serie 500 only storage in plastic paintcups.
- Auxiliary materials** : Series 500, 47-14, 47-55, 1-151

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.918 to 0.928
	<b>Flash point</b>	: Closed cup: 33.5°C (92.3°F)
	<b>Vol.% solids</b>	: 5
	<b>Economy</b>	: 15 m²/L/20 µm (0.8 mil)
	<b>Gloss</b>	:
	<b>Colour</b>	: Not available.

- Substrates** : See info Series 500.
- Undercoats** : See Info Series 500
- Finishing materials** : The use of Brilliant Clear 47-14 is strongly recommended because of its extra UV protection due to UV sensitivity of the Colour Additive.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 4  
(Under normal storage conditions and unopened tins).

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