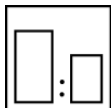


8-145/14510/14540 HS Surfacer Grey/White/Black (Sanding)

8-145/14510/14540 HS Surfacer Grey/White/Black (Non-sanding)

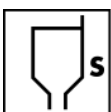
8-145/14510/14540 HS Surfacer Grey/White/Black (Sanding)

APPLICATION DATA



Mixing Ratio

: 3:1 (Surfacer: Hardener 2K/MS) add max 10% Thinner.
4:1 (Surfacer: Hardener HS) add max 15% Thinner.



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 20-22
Pressure tank (sec) : -
Airless (sec) : -
-



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

1,3-1,8
1,4-1,8
-
-
1,3-1,8
1,3-1,8

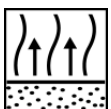
Spraying pressure (bar)

3,0-3,5
3,0-3,5
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: 1-3 / 60-180



Flash-off (min)

: 5-10



Drying time (min)

20°C : 16h
60°C Obj. : 20-30



Potlife (min)

20°C : 30

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

8-145/14510/14540 HS Surfacer Grey/White/Black (Sanding)



PRODUCT INFO

- Area of application** : Passenger cars. Suitable for repairs and new construction.
- Chemical base** : 2-Component hydroxy acrylic resins.
- General qualities** : HS Surfacer is a high-solid 2-pack surfacer with easy application. Can be finished wet-on-wet.
- Auxiliary materials** : 1-141/1-151/1-161/1-172, 47-30/47-40/47-50/47-60 (2K), 47-35/47-55/47-65 (MS), 8-140/8-150 (HS)

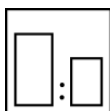
Physical properties	Specific gravity (kg/l)	: 1.606
	Flash point	: Closed cup: 27.5°C (81.5°F)
	Vol.% solids	: 51
	Economy	: 8 m ² /L/60 µm
	Gloss	: Matt
	Colour	: Grey./ White./ Black.

- Substrates** : On top of Washprimer, fully cured old coatings and certain plastics.
- Undercoats** : 1-15
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

8-145/14510/14540 HS Surfacer Grey/White/Black (Non-sanding)

APPLICATION DATA



Mixing Ratio

: 3:1 (Surfacer: Hardener 2K/MS) add max 20% Thinner.
4:1 (Surfacer: Hardener HS) add max 30% Thinner.



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : 16-17
Pressure tank (sec) : -
Airless (sec) : -
-



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HR

Nozzle diameter (mm)

1,3-1,5
1,4-1,6
-
-
1,3-1,5
-

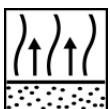
Spraying pressure (bar)

3,0-3,5
3,0-3,5
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness (µm)

: 1 / 20-25



Flash-off (min)

: 15-20



Drying time (min)

20°C : -
60°C Obj. : -



Potlife (min)

20°C : 30

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

8-145/14510/14540 HS Surfacer Grey/White/Black (Non-sanding)



PRODUCT INFO

- Area of application** : Passenger cars. Suitable for repairs and new construction.
- Chemical base** : 2-Component hydroxy acrylic resins.
- General qualities** : HS Surfacer is a high-solid 2-pack surfacer with easy application. Can be finished wet-on-wet.
- Auxiliary materials** : 1-141/1-151 /1-161, 47-50/47-60 (2K), 47-55/47-65 (MS), 8-150 (HS)

Physical properties	Specific gravity (kg/l)	: 1.606
	Flash point	: Closed cup: 27.5°C (81.5°F)
	Vol.% solids	: 51
	Economy	: 10 m ² /L/50 µm
	Gloss	: Matt
	Colour	: Grey./ White./ Black.

- Substrates** : On top of Washprimer, fully cured old coatings and certain plastics.
- Undercoats** : 1-15
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.