

TECHNICAL DATA SHEET

TSP 530 – Finixa weld-thru primer copper 400ml

Product information

TSP 530 is a high adhesion, super conductive primer offering excellent rust and corrosion protection when applied to panels prior to Resistance Spot, MIG and TIG welding.
High concentration of copper in the dry film
Superior conductivity.
Fast drying – speeds up the welding process.
Can be used directly on metal, galvanized and aluminium.

Application:

Surface preparation:

For best results, ensure the surface is thoroughly cleaned, degreased, dried and dust free. Abrade primed surfaces wet or dry with 180-220 grit sandpaper, degrease and dry.

Mixing:

Shake the aerosol can for at least 2 minutes before use.

Spraying:

2 coats with a 5 minutes flash off in between coats at a distance of +-15cm

Curing:

Weldable after 10' at 20°C and normal humidity

Storage : cool (10°C – 20°C) and dry

Shelf life : 2 years

The above information is given in good faith, but the user should assure himself that the performance of the product is sufficient for his application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Chemicar Europe cannot be held responsible for product failure unless full testing has been carried out. The client has to decide on the product's suitability for their own applications.