

GENERAL INFORMATION

Ready mixed high coverage white and jet black for the car refinish market with excellent air and forced drying properties.

MIXING RATIO



2:1 with SP2050 Slow Hardener, SP2060 Medium Hardener or SP2070 Fast Hardener.
+5-10% SP3199 Thinner Medium

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,3-1,4	2,0

APPLICATION



2 coat 50-60 µm

FLASH OFF AND DRY TIMES



	AIR DRY 25°C		FORCE DRY 60°C	
	Fast	Medium	Fast	Medium
Flash off	10-15 min	10-15 min	10-15 min	10-15 min
Dust free	15 min	30 min	5 min	5 min
Touch dry	3 Hrs	5 Hrs	10 min	15 min
Dry to handle	6 Hrs	12 Hrs	20 min	40 min
Dry to sand	8 Hrs	16 Hrs	20 min	45 min
Dry to polish	10 Hrs	20 Hrs	25 min	50 min

SUBSTRATES



Cured old coatings. For plastics, steel, galvanized steel, aluminium and polyester use suitable primer.

POT LIFE AT 20°C / 68°F



20 minutes - 5 hour

PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

CLEAN UP



Gun Cleaner

COMPONENTS



SP2050 Slow Hardener
SP2060 Medium Hardener
SP2070 Fast Hardener
SP3199 Thinner Medium

ADDITIVES



SURFACE PREPARATION



Final sanding P400 - P500

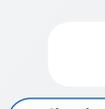
Wash the surface with mild detergent and water. Rinse with water and dry the surface.

Clean the surface with Silicone Remover and wipe dry with a clean cloth before the product flashes off.



Mask entire vehicle to eliminate unwanted overspray.

NEXT LAYER



Chemical Base	High-quality 2 pack polyurethane finish	
Physical Properties	Viscosity	17 - 20 Dincup 4 / 20°C
	Flash point closed cup	7°C
	Volume % Solids	40%
	Economy	16 m ² /L @ 25 µm
	Gloss	High Gloss
	Colour	White or Black

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 5°C - 25°C) (unopened container).



NOTES

Product is supplied ready for use and is not tint strength controlled.