



Product Guide

2024

Description

230-9033/2 is a two-component general purpose, white Primer for flat parts and profiles. This basecoat exhibits good hiding power (also sharp edges), good vertical hold out when applied with fixed guns and excellent sanding properties.

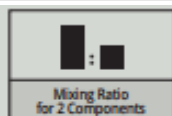
Link Products:		Curing Time: Coats:1 to 3 Drying Times:20 Degrees Dry for Stacking :8 Hours Dry for Sanding: 12 HS Over coating: 50’ TO 4h Max Touch Dry: 35 minutes. Pot life:1 Hours Colour: White
810-05	Polyurethane Primer Hardener	
922-03/922-05	Polyurethane Thinner	
Mixing Ratio:		
2:1	Thin 10-30%	

Points to note:

Elasticity of 230-9033/2 is high but not capable of coping with exaggerated movements of the substrate which may occur when using plywood obtained from softwood specie's.

Tintable with 241 Range up to 4%.

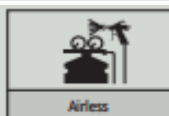
Recommended sanding with P400/500.



2:1 with 810-5
+10-30% 922-03/05



Set up/air Pressure
1.6-1.8mm 2 Bar



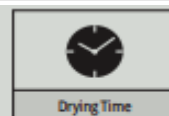
Set up/air Pressure
06 or 09 Tip 90-120psi



Apply 1 to 3 coats



Flash for 50mins
@20°C after each coat



12 hrs
Before Sanding @20°C

SOM 6.5M2/L RFU